

SOUTH PRODUCTION NOTES

Aug 11, 2015
Day Shift notes

BASF EMPLOYEES

258 Last Recordable

192 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

MED line was turned off on Sunday morning due to excessive powder not being delivered and needing to clean out the receiver hooper line for every batch.

MED is down currently because of a bad gear box on feed screw in the powder room. Gear box is getting replaced early on second shift. On hold until powder loss issues are fixed.

#1 RC / AI 3952:

Currently out of feed. Feed as material is available. Wait until we get a few bags off the MED before starting to feed calciner.

Grodecki says that the first few bags will need to get rescreened, please have him specify which ones and when to feed them in the morning meeting.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Holding for engineering. See instructions in powder room for which lots are available per Justin.

#2 RC/ Cu 0860:

All material that was made over the weekend has been fed to the calciner. Samples in the lab.

#3 MED line / D-1702:

Continue batches.

#3 RC / D-1702:

Feeding continue. Need to get to Lot 60 bag 2+

#4 RC / D-0222 next

We are finished with feeding material. Please follow Bill Grodecki's instructions on how to handle the calciner temperature on Monday afternoon and nights. After instructions are followed begin clean out sheet.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed.

National dryer is finished being cleaned and we can use the area for staging material again.

#6 RC & Dryer / D 1756

We turned off feed to the calciner at 5 due to the stack for the sly scrubber.

Keep an eye on the sly scrubber discharge pipe. Stop if any noticeable discharge is occurring.

West Pfaudler / D-0222

Started making the first batch on midnight shift Tuesday.

Base material is here and has been moved up to 3rd floor.

East Pfaudler/ D 1756:

Continued.

See change order sheet for new water pickup for lot 55 and 56 in the MOD.

Shirmer to lift buggies. NOTE:

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift. Tank has been adjusted and is ready for use.

National Dryer / D-0222

National was started and is ready to be fed.

PK Blender: 3915 Pill Mix

Need to keep the DC in range while running. If it starts blowing down a lot and the DP does not drop it could discharge material out of the side of Bldg 9.

Please pay close attention to the DC when running and contact GL or CRT if there are any issues.

Catapal is located in loading dock 2. Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Down late on midnight shift. Will be unloading and reloading on day shift.
Need to continue levelling, 1 lot left to level after tower comes down.

Tower 6 / Cu 0860:

Tower is MT and washed out. Sampling of Cu 0860 is continuing. Waiting on lab results and instructions.

North Screener /:

Down

South Screener / DPT 0101:

Continue screening. Should be ~1 totes left.

#2662 (west) Pill Machine / AI-3915:

Machine has been returned to the dept. continue to put together and clean
Need to clean out the drain in the pill area its clogged. WOW
Once drain is clear continue cleaning and preparing for start up.

#2664 (east) Pill Machine / AI-3915:

Pill machine is running.

TK #2 / V 2010:

Done, Bringing down temps and shutting off.

TK #4 / Cu 0540:

Kiln was started loading late on afternoon shift on Sunday.
The correct screens have been found.
We are starting on bag 7 of lot #14.
Dust collector has been unlocked and is ready to go.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Belt is down due to a bad pump need fixed asap.
We are getting low on copper and will need some before the end of the week in order to continue.

PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tableting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**